

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Product name	: 1077
UFI	: MK50-N0GN-7005-5YG6
Type of product	: Hardener (Crosslinker)

1077

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Intended for general public	
Main use category	: Industrial use
Industrial/Professional use spec	: Intended for general public
	Industrial
Use of the substance/mixture	: Laminating hardener, casting, injection, winding, infusion, gluing, foaming, coatings and
	sealants.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

RESOLTECH 249 AVENUE GASTON IMBERT Zone Industrielle de Rousset 13790 ROUSSET - France T +33 (0) 4 42 95 01 95 (8h-12h & 14h-18h) - F +33 (0) 4 42 95 01 98 fds@resoltech.com - www.resoltech.com

1.4. Emergency telephone number

Emergency number

: ORFILA (FRANCE) : +33 (0)1 45 42 59 59 (24h/24, 7j/7)

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service Edinburgh Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA Edinburgh	0344 892 0111	
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER London	+44 20 7188 7188	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Acute toxicity (dermal), Category 4	H312
Skin corrosion/irritation, Category 1A	H314
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment — Chronic Hazard, Category 3	
Full text of H statements : see section 16	

Adverse physicochemical, human health and environmental effects

No additional information available

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

2.2. Label elements

Labelling according to Regulation (EC) No	D. 1272/2008 [CLP]
Hazard pictograms (CLP)	
Signal word (CLP)	GHS05 GHS07 : Danger
Hazardous ingredients	: 1,3-bis(aminomethyl)cyclohexane; benzyl alcohol; 3-aminomethyl-3,5,5-
	trimethylcyclohexylamine
Hazard statements (CLP)	: H302+H312 - Harmful if swallowed or in contact with skin.
	H314 - Causes severe skin burns and eye damage.
	H317 - May cause an allergic skin reaction.
	H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P102 - Keep out of reach of children.
	P270 - Do not eat, drink or smoke when using this product.
	P271 - Use only outdoors or in a well-ventilated area.
	P273 - Avoid release to the environment.
	P280 - Wear protective gloves, protective clothing, eye protection.
	P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
	P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
	P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P501 - Dispose of contents/container to hazardous or special waste collection point, in
	accordance with local, regional, national and/or international regulation

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
benzyl alcohol	(CAS-No.) 100-51-6 (EC-No.) 202-859-9 (EC Index-No.) 603-057-00-5 (REACH-no) 01-2119492630-38	20 – 60	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2, H319
1,3-bis(aminomethyl)cyclohexane	(CAS-No.) 2579-20-6 (EC-No.) 219-941-5 (REACH-no) 01-2119543741-41	10 – 50	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Aquatic Chronic 3, H412
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8 (EC Index-No.) 612-067-00-9 (REACH-no) 01-2119514687-32	10 – 50	Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Full text of H-statements: see section 16

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SECTION 4: First aid measures

4.1. Description of first aid measures	
First-aid measures general	: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
First-aid measures after inhalation	 Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Respiratory arrest: artificial respiration or oxygen. If unconscious place in recovery position and seek medical advice.
First-aid measures after skin contact	: Wash contaminated clothing before reuse. Take off contaminated clothes, wash skin with plenty of water or have a shower (during minimum 15 minutes) and if necessary take medical advice. If on skin and if skin irritation or rash occurs, seek medical advice and attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Continue to rinse eye with clean water for 20-30 minutes, retracting eyelids often. Consult an eye specialist if necessary.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting because of corrosive effects. Immediately call a POISON CENTER/doctor.
4.2. Most important symptoms and effects, I	both acute and delayed
Symptoms/effects after inhalation Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion	 Cough. May cause respiratory irritation. Severe inhalation hazard. May cause moderate irritation. May cause moderate irritation, including burning sensation, tearing, redness or swelling. Risk of damage to eyes. May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
4.3. Indication of any immediate medical atte	, , , , , , , , , , , , , , , , , , , ,

For the Anti-poison Center indicate all the components including the non dangerous ones to obtain (when possible) a total of 100 %.

SECTION 5: Firefighting measures			
5.1. Extinguishing media			
Suitable extinguishing media Unsuitable extinguishing media	Water spray. Foam. Dry powder. Carbon dioxide.Do not use a heavy water stream.		
5.2. Special hazards arising from the substance or mixture			
Fire hazard Hazardous decomposition products in case of fire	Do not breathe fumes from fires or vapours from decomposition.Carbon dioxide. Carbon monoxide. Nitrogen oxides.		
5.3. Advice for firefighters			
Precautionary measures fire	: Evacuate personnel to a safe area. Do not enter fire area without proper protective equipment, including respiratory protection.		
Firefighting instructions	 Exercise caution when fighting any chemical fire. Unauthorized persons are not admitted. Eliminate all ignition sources if safe to do so. Prevent fire fighting water from entering the environment. 		
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Wear a self contained breathing apparatus. Special protective equipment for fire-fighters.		

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective equipment and emergency procedures		
General measures	: No open flames. No smoking. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.	
6.1.1. For non-emergency personnel		
No additional information available		
6.1.2. For emergency responders		
No additional information available		

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6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up		
Methods for cleaning up	: Clean up any spills as soon as possible, using an absorbent material to collect it. Do not allow to enter drains or water courses.	
6.4. Reference to other sections		

Concerning personal protective equipment to use, see section 8. Concerning disposal elimination after cleaning, see section 13.

SECTION 7: Handling and storage	ge
7.1. Precautions for safe handling	
Precautions for safe handling Hygiene measures	 Provide good ventilation in process area to prevent formation of vapour. Avoid all unnecessary exposure. Do not handle until all safety precautions have been read and understood. Keep containers closed. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Wash
7.2. Conditions for safe storage, inc	hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Storage conditions	: Store in original container. Store, if possible, in a cool, well ventilated place away from incompatible materials.
Incompatible products Incompatible materials	 Strong acids. Oxidizing agent. Halogenated hydrocarbons. Heat sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Personal protective equipment:

Self-contained breathing apparatus. Gloves. Gas mask. Protective clothing. Protective goggles. High gas/vapour concentration: gas mask with filter type K.

Hand protection:

Nitrile-rubber protective gloves. Chemical resistant gloves (according to European standard NF EN 374 or equivalent)

Eye protection:

Chemical goggles or face shield

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection. High gas/vapour concentration: gas mask with filter type K

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Personal protective equipment symbol(s):



Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: colourless to slightly yellow.
Odour	: Amine-like.
Odour threshold	: No data available
рН	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in use and storage conditions as recommended in item 7.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Strong acids. Oxidizing agent. metals. halogenated hydrocarbons.

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. Nitrogen oxides.

SECTION 11: Toxicological inform	nation			
11.1. Information on toxicological effects				
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	Harmful if swallowed or in contact with skin.Harmful in contact with skin or if inhaled.Not classified			
1077				
ATE CLP (oral)	500 mg/kg bodyweight			
ATE CLP (dermal)	1718.75 mg/kg bodyweight			
1,3-bis(aminomethyl)cyclohexane (2579-20-6)				
LD50 oral rat	300 mg/kg			
LD50 dermal rat	1700 mg/kg			
benzyl alcohol (100-51-6)				
LD50 oral rat	1620 mg/kg			
LC50 inhalation rat (mg/l)	> 4178 mg/m³			
3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)				
LD50 oral rat	1030 mg/kg			
Skin corrosion/irritation Serious eye damage/irritation Respiratory or skin sensitisation	 Causes severe skin burns. Assumed to cause serious eye damage May cause an allergic skin reaction. 			
Germ cell mutagenicity	: Not classified			

: Not classified

100 mg/l

276 mg/l

EC50 72h algae (1)

Carcinogenicity

Reproductive toxicity

STOT-single exposure

Aspiration hazard

12.1. Toxicity

(acute)

(chronic)

LC50 fish 1

STOT-repeated exposure

SECTION 12: Ecological information

Hazardous to the aquatic environment, short-term

Hazardous to the aquatic environment, long-term

1,3-bis(aminomethyl)cyclohexane (2579-20-6)

: Harmful to aquatic life with long lasting effects.

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benzyl alcohol (100-51-6)	
LC50 fish 1	460 mg/l
EC50 72h algae (1)	770 mg/l
NOEC chronic algae	310 mg/l

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)		
LC50 fish 1	110 mg/l	
EC50 Daphnia 1	23 mg/l	
EC50 other aquatic organisms 1	37 mg/l	
EC50 72h algae (1)	> 50 mg/l	

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment		
Component		
benzyl alcohol (100-51-6)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

No additional information available

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number				
UN 2735				
14.2. UN proper shipping name				
AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.	Amines, liquid, corrosive, n.o.s.	AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.

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CORROSIVE, N.O.S. (1,3- bis(aminomethyl)cyclohexa ne ; 3-aminomethyl-3,5,5- ne ;	2735 AMINES, LIQUID, RROSIVE, N.O.S. (1,3- aminomethyl)cyclohexa ; 3-aminomethyl-3,5,5- ethylcyclohexylamine),	UN 2735 Amines, liquid, corrosive, n.o.s. (1,3- bis(aminomethyl)cyclohexa ne; 3-aminomethyl-3,5,5-	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (1,3- bis(aminomethyl)cyclohexa	UN 2735 AMINES, LIQUID CORROSIVE, N.O.S. (1,3	
	8, II	trimethylcyclohexylamine), 8, II	ne ; 3-aminomethyl-3,5,5- trimethylcyclohexylamine), 8, II	bis(aminomethyl)cyclohexa ne ; 3-aminomethyl-3,5,5- trimethylcyclohexylamine) 8, II	
14.3. Transport hazard class	(es)				
8	8	8	8	8	
B	B	B	B	B	
14.4. Packing group					
II	II	II	II	II	
14.5. Environmental hazards					
environment : No	Dangerous for the environment : No /larine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No	
No supplementary information ava	ilable				

Overland transport

Overland transport		
Classification code (ADR)	:	C7
Special provisions (ADR)	:	274
Limited quantities (ADR)	:	11
Excepted quantities (ADR)	:	E2
Packing instructions (ADR)	:	P001, IBC02
Mixed packing provisions (ADR)	:	MP15
Portable tank and bulk container instructions (ADR)	:	T11
Portable tank and bulk container special provisions	:	TP1, TP27
(ADR)		
Tank code (ADR)	:	L4BN
Vehicle for tank carriage	:	AT
Transport category (ADR)	:	2
Hazard identification number (Kemler No.)	:	80
Orange plates	:	80 2735
		2735
Tunnel restriction code (ADR)	:	E
EAC code	:	2X
APP code	:	В
Transport by sea		
Special provisions (IMDG)	:	274
Limited quantities (IMDG)	:	1 L
Excepted quantities (IMDG)	:	E2
Packing instructions (IMDG)	:	P001
IBC packing instructions (IMDG)	:	IBC02
Tank instructions (IMDG)	:	T11
Tank special provisions (IMDG)	:	TP1, TP27
EmS-No. (Fire)	:	F-A
EmS-No. (Spillage)	:	S-B
Stowage category (IMDG)	:	А
Segregation (IMDG)	:	SG35

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Properties and observations (IMDG)	: Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.
Air transport	
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
DCA may not quantity (IATA)	- 11

PCA max net quantity (IATA)	:	1L
CAO packing instructions (IATA)	:	855
CAO max net quantity (IATA)	:	30L
Special provisions (IATA)	:	A3
ERG code (IATA)	:	8L
Inland waterway transport		
Classification code (ADN)	:	C7
Special provisions (ADN)	:	274
Limited quantities (ADN)	:	1 L
Excepted quantities (ADN)	:	E2
Carriage permitted (ADN)	:	Т
Equipment required (ADN)	:	PP, EP
Number of blue cones/lights (ADN)	:	0
Rail transport		
Classification code (RID)	:	C7
Special provisions (RID)	:	274
Limited quantities (RID)	:	1L
Excepted quantities (RID)	:	E2
Packing instructions (RID)	:	P001, IBC02
Mixed packing provisions (RID)	:	MP15
Portable tank and bulk container instructions (RID)	:	T11
Portable tank and bulk container special provisions	:	TP1, TP27
(RID)		
Tank codes for RID tanks (RID)	:	L4BN
Transport category (RID)	:	2
Colis express (express parcels) (RID)	:	CE6
Hazard identification number (RID)	:	80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

SECTION 16: Other information

Indication of changes: Revision - See : *. Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16

Other information

December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006. Information in this safety data sheet is based on actual knowledge in our possession and our experience.

This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. It is the user's responsibility to take mentioned precaution measures and ensure that this information is complete and sufficient for the use of this product.

Full text of H- and EUH-statements:		
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Skin Corr. 1A	Skin corrosion/irritation, Category 1A	
Skin Corr. 1B	Skin corrosion/irritation, Category 1B	
Skin Sens. 1	Skin sensitisation, Category 1	
H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H412	Harmful to aquatic life with long lasting effects.	

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.